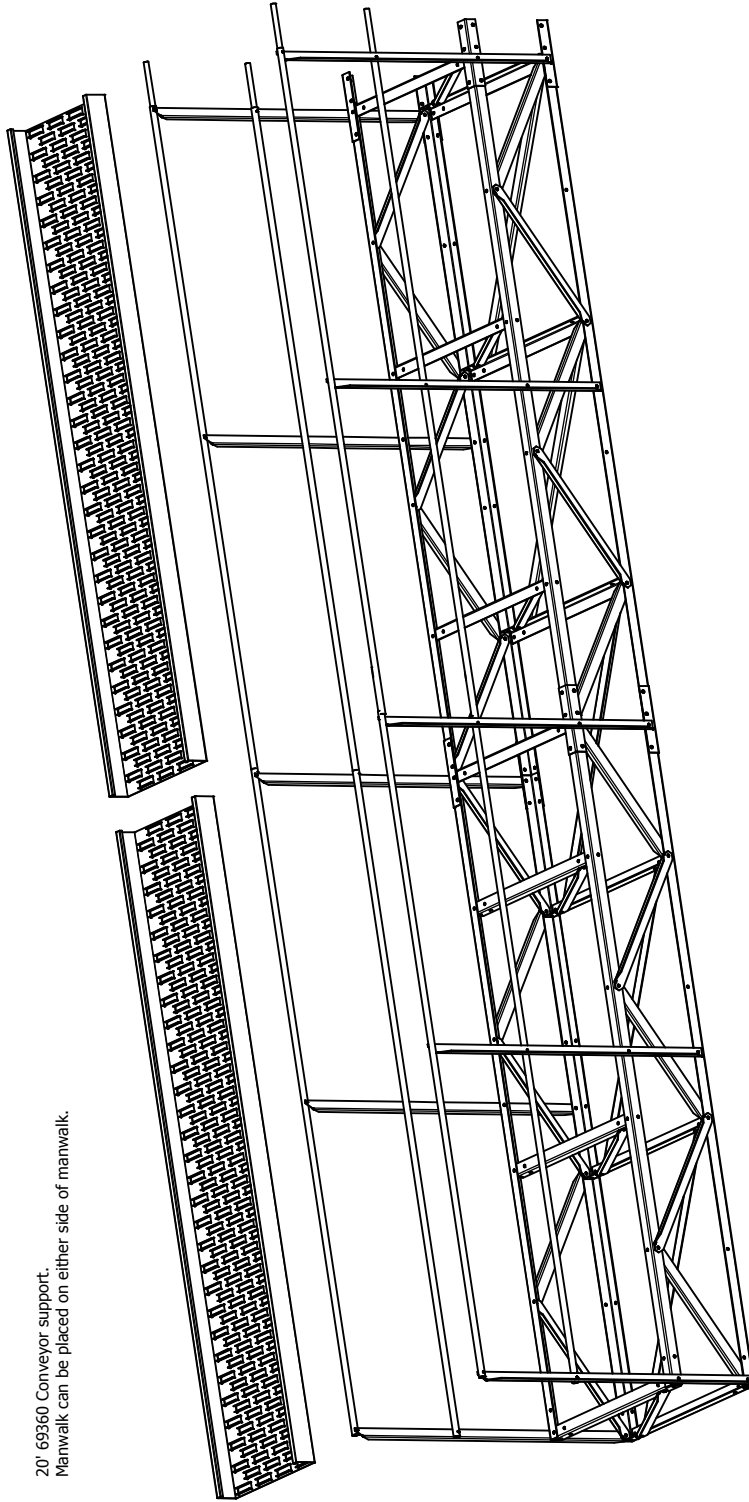


69360 Conveyor Support

20' 69360 Conveyor support.
Manwalk can be placed on either side of manwalk.



Make sure on both sides the Siderail Braces form W's
On bottom the Bottom Brace form Z's.
The Tie Braces alternate to form X's when looking from the end.
Use Hardware provided DO NOT Substitute
7/16 X 1 grade 5 bolts
7/16 whiz nuts
tech screws for handrails
stitch screw for mounting manwalk to support
Hold sections straight when tightening.
DO NOT drill holes out. This will allow support to sag and reduce strength.

DRAWN Rex A Greene	8/9/2006	Greene Welding and Hardware Inc. Greene Galvanized Stairs 217/375/4244 www.greenebstairs.com	
MFG		TITLE	
APPROVED		SIZE C	DWG NO 69360 Instr
		REV	SHEET 1 OF 4